INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2005/000946

	<u> </u>	PC1/UF2	005/000946
A. CLASSIFIC Int.Cl	CATION OF SUBJECT MATTER 7 B21B45/00, C21D1/42		
According to Int	ternational Patent Classification (IPC) or to both nation	al classification and IPC	
B. FIELDS SE			
Minimum docur Int . Cl	nentation searched (classification system followed by e B21B45/00, C21D1/42	lassification symbols)	
Jitsuyo Kokai J:	itsuyo Shinan Koho 1971-2005 To	itsuyo Shinan Toroku Koho oroku Jitsuyo Shinan Koho	1996-2005 1994-2005
	wase consulted during the international search (name of FLIE (JOIS), WPI, ELSEVIER	data base and, where practicable, scaren le	rms use(1)
C. DOCUMEN	VTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where ap	opropriate, of the relevant passages	Relevant to claim No.
X Y	JP 2003-129130 A (NKK Corp.) 08 May, 2003 (08.05.03), Claims; Par. Nos. [0001] to [0026] to [0027]; Fig. 1 (Family: none)		1,2 1-16
Y	JP 9-71819 A (Dai-Ichi High Ltd.), 18 March, 1997 (18.03.97), Claims (Family: none)	Frequency Co.,	3,4
× Further do	cuments are listed in the continuation of Box C.	See patent family annex.	
Special categories of cited documents: A document defining the general state of the art which is not considered to be of particular relevance E cartier application or patent but published on or after the international filing date.		*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention. *X** document of particular relevance; the claimed invention cannot be considered noted or cannot be considered to involve an inventive step when the document is taken alone.	
document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed		"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document member of the same patent family	
15 Apri	completion of the international search 1, 2005 (15.04.05)	Date of mailing of the international searce 10 May, 2005 (10.05	
	guddress of the ISA/ se Patent Office	Authorized officer	
Facsimile No.		Lelephone No.	

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`(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT	,	
Category*	Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.
Y	Microfilm of the specification and drawings annexed to the request of Japanese Utility Model Application No. 33980/1990 (Laid-open No. 126208/1991) (Nisshin Steel Co., Ltd.), 19 December, 1991 (19.12.91), Claims; page 4, lines 6 to 10 (Family: none)		7-10
Y	JP 2003-13133 A (NKK Corp.), 15 January, 2003 (15.01.03), Claims; Fig. 1 (Family: none)		13-16
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